



# OMRON Model E2C

## SEPARATE AMPLIFIER TYPE PROXIMITY SENSOR

### INSTRUCTION SHEET

Thank you for selecting OMRON product. This sheet primarily describes precautions required in installing and operating the product.

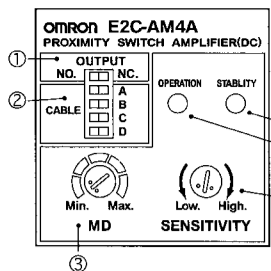
Before operating the product, read the sheet thoroughly to acquire sufficient knowledge of the product. For your convenience, keep the sheet at your disposal.

**TRACEABILITY INFORMATION:**  
 Importer in EU: OMRON Europe B.V., Wegalaan 67-69, NL-2132 JD Hoofddorp, The Netherlands  
 Manufacturer: OMRON Corporation, Shiohori Horikawa, Shimogyo-ku, Kyoto, 600-8530 JAPAN

**Note:** In a residential environment, this product may cause radio interference, in which case the user may be required to take adequate measures.

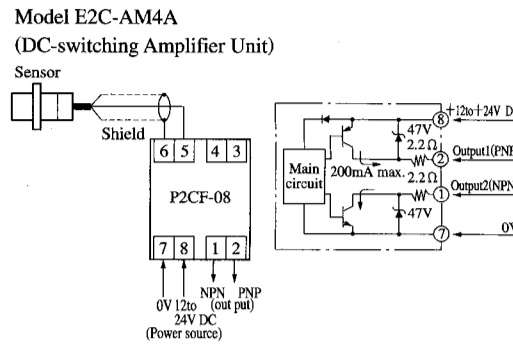
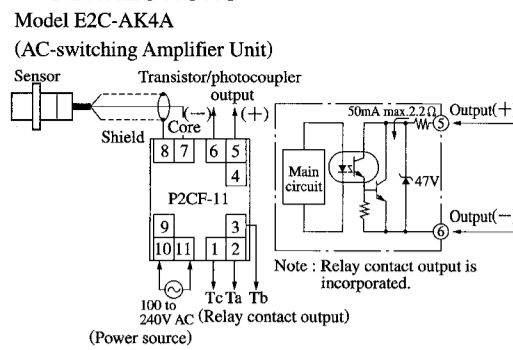
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### FUNCTIONS

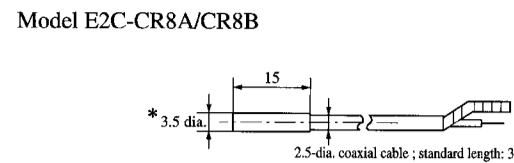
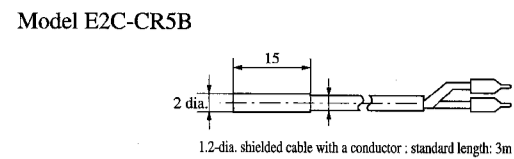


- Mode selector: NO (Output turns ON when the object is detected), NC (Output turns OFF when the object is detected).
- Cable length: For setting mode of the selector switch, refer to "Switch Setting" on the case.
- MD adjusting: To adjust differential travel. (See sensitivity adjustment.)
- Stability level: Lights up when the detection or non-detection mode is stable. (green LED)
- Operation: Lights up when the target is detected. (red LED)
- Detecting distance adjusting knob: To adjust the detecting distance. (See sensitivity adjustment.)

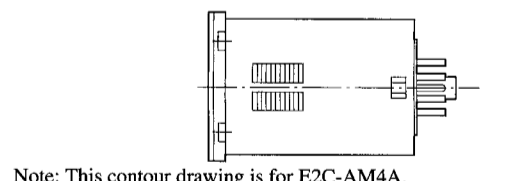
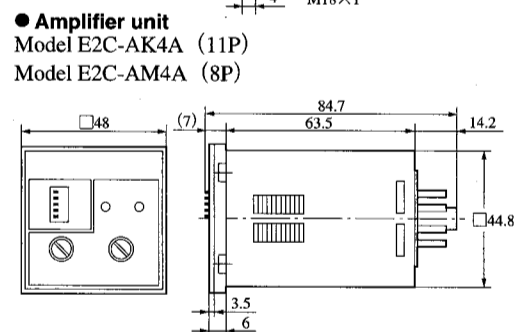
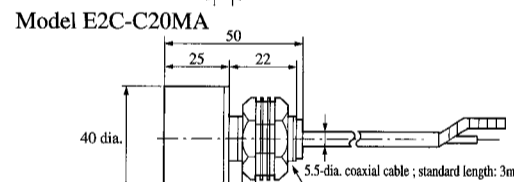
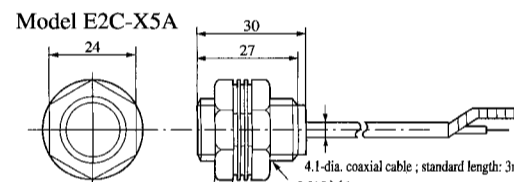
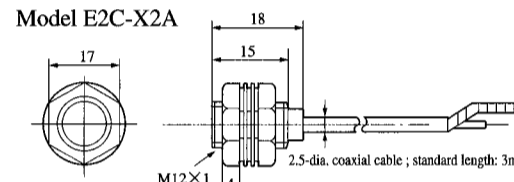
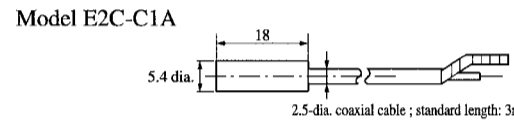
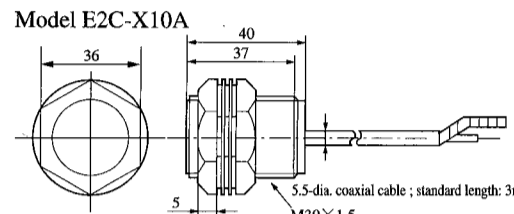
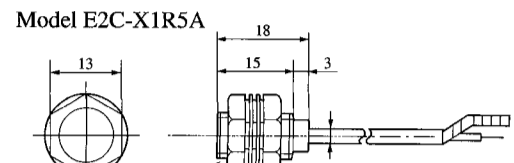
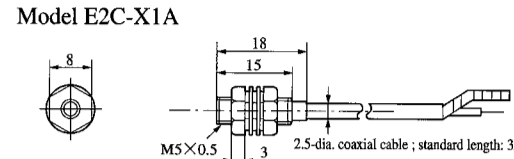
### OUTPUT CIRCUIT DIAGRAMS AND CONNECTIONS



### DIMENSIONS



\* The diameter of the coaxial cable is 3.8 mm for the E2C-CR8B



Note: This contour drawing is for E2C-AM4A.

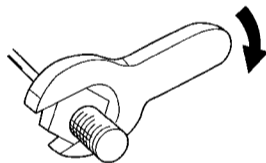
### PRECAUTIONS FOR SAFE USE

- Keep following items to secure from danger.
- Do not use in ambience of flammable, volatile gas.
  - Do not decompose, repair, and modify.
  - Do product may explode or be damaged with following misuses.
    - To apply excess voltage, or to apply AC source as the power source.
    - To short-circuit the load.
    - To reverse polarity, or to miss-wire.

### PRECAUTIONS FOR CORRECT USE

- Do not use in following ambience.
  - Direct sunlight, rain, snow, and waterdrop.
  - Chemicals, especially solvents and acids.
  - Corrosive gas, erosive gas.
- Proximity sensor may have a malfunction with using cellular phones or transceivers near by.
- Plumbing into the same pipe or duct with high-voltage line or power line may cause a malfunction, or destruction because of induction.
- Do not use thinner may dissolve the surface of products.
- Do not touch the connection terminal at the sensor section while the power is supplied. Otherwise it may cause the malfunction of the product.
- Perform mounting and removal of the sensor section when the power is not supplied. Otherwise it may cause the destruction of the product.
- When a malfunction occurs due to capacitive common mode noise via input/output lines, insert the input/output lines into the grounded metal pipe and keep the metal pipe away from the noise source with the insulation material of  $t = 3$  mm or more.

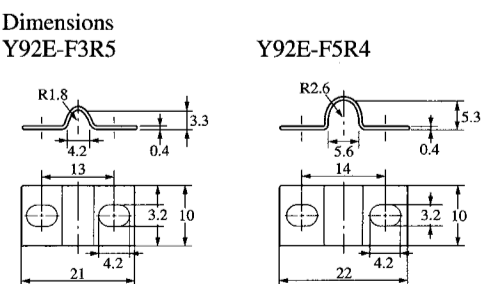
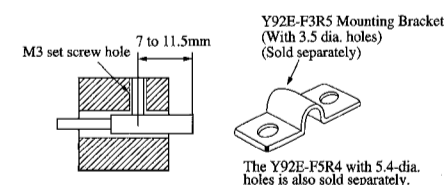
- (8) MOUNTING
- Do not apply excessive torque to the mounting nuts of the E2C-X or E2C-C20MA. Be sure to tighten each nut with a toothed washer.



Model	Tightening torque
E2C-X1A	0.98N·m
E2C-X1R5A	2.0N·m
E2C-X2A	5.9N·m
E2C-X5A	15N·m
E2C-X10A	39N·m
E2C-C20MA	15N·m

Note: Apply above tightening torque to each nut tightened with a toothed washer.

- Tighten the screw to a torque of 0.2N·m max. to secure the E2C non-screw models.



### SENSITIVITY ADJUSTMENT

Make the following adjustment in numerical order ① thru ④.

Step	Position of the target	Adjustment knob	Adjustment Procedure
①	—	Min MD Max	Set the MD adjustment knob to center between Max. and Min. position.
②	target	Low High SENSITIVITY	Place a detectable object at a specified position (within the variable detecting distance). Rotate the SENSITIVITY knob slowly toward High position until the OPERATION indicator lights up.
③	target	Min MD Max	Take the object away by the required distance differential (1 to 5% of the rated detecting distance). Rotate the MD adjustment knob slowly toward Min. position until the OPERATION indicator lights out.
④	target	—	Next bring the object toward the sensor (or the sensor toward the object) to find out the position where both the OPERATION and STABILITY indicator light up. Now the adjustment is complete.

Note: Too much fluctuation of ambient temperature may cause a malfunction. In such a case, shorten the setting distance. (Below 80% of the set distance)

### SPECIFICATION

#### ● Sensor Heads

Model	E2C-CR5B	E2C-CR8A E2C-CR8B	E2C-X1A E2C-C1A	E2C-X1R5A	E2C-X2A	E2C-X5A	E2C-X10A	E2C-C20MA
Standard sensing object	Iron: 5x5x1mm	Iron: 5x5x1mm	Iron: 5x5x1mm	Iron: 8x8x1mm	Iron: 12x12x1mm	Iron: 18x18x1mm	Iron: 30x30x1mm	Iron: 50x50x1mm
Stable sensing range (within rated temperature range)	0 to 0.5mm	0 to 0.8mm	0 to 1mm	0 to 1.5mm	0 to 2mm	0 to 5mm	0 to 10mm	0 to 20mm
Safety sensing range (0°C to 40°C)	0 to 0.7mm	0 to 1.2mm	0 to 1.5mm	0 to 2mm	0 to 2.5mm	0 to 7mm	0 to 15mm	0 to 28mm
Maximum operating distance (at 23°C)	1.2mm	1.8mm	2mm	3mm	5mm	10mm	18mm	50mm
Response frequency (see note 1)	1kHz			800Hz		350Hz	100Hz	50Hz
Ambient temperature	-10 to +55°C		-25 to +70°C (There should be no freezing)					
Temperature influence	±25% max. of the sensing distance at 23°C in a temperature range of -10 to +55°C		±15% max. of the sensing distance at 23°C in a temperature range of -25 to +70°C					
Enclosure rating	IEC60529 IP64			IEC60529 IP67				
Cable length (see note 2)	3-m shielded cable	3-m high-frequency coaxial cable (5 m max.)	3-m high-frequency coaxial cable (10 m max.)					

Note: 1. Response frequencies are minimum values applicable to DC solid-state control output used to measure standard sensing objects, each separated from one another with a distance that is double the side dimension of the sensing object and located at a distance that is half the maximum sensing distance.  
 2. The characteristic impedance of the coaxial cable is 50 Ω.

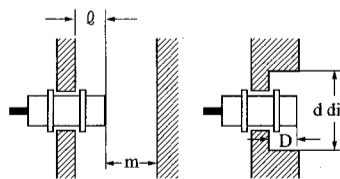
#### ● Amplifier Units

Model	E2C-AM4A	E2C-AK4A
Power supply voltage (Operating voltage range)	12 to 24 V DC (10 to 30 V DC), ripple (p-p): 10% max. (see note 1)	100 to 240 V AC (90 to 264 V AC) 50/60Hz
Current consumption	50 mA max.	55 mA max.
Sensing distance adjustable range (see note 2)	20% to 100% of rated sensing distance with a 4-turn potentiometer	
Differential travel	1% to 5% of rated sensing distance (see note 3)	
Response time	DC solid-state	Refer to the response frequency of the Proximity Sensor in use.
	Relay	20 ms max.
Control output	DC solid-state	200 mA max. at 30 V with a residual voltage of 1.5 V max., NPN and PNP open collector output
	Relay	50 mA max. at 40 V with a residual voltage of 2 V max., transistor photocoupler
		2 A at 250 V AC, cos φ = 1 (resistive load) (see note 4), SPDT relay output
Output configuration	NO / NC selectable	
Cable length compensation	Mode selection with a 4-throw switch	
Indicator	Operation indicator and stability indicator	
Ambient temperature	-10 to +55°C (There should be no freezing)	
Temperature influence	±10% max. of sensing distance at 23°C in temperature range of -10 to +55°C	
Dielectric strength	DC models: 1,000V AC (50/60Hz) for 1 min between current carry parts and case AC models: 1,500V AC (50/60Hz) for 1 min between current carry parts and case	

Note: 1. A power supply with full-wave rectification with an average output of 24V DC ±10% can be used with all E2C Amplifier Units.  
 2. The sensing distance adjustable range indicates the sensing range of the E2C Amplifier Unit in satisfactory operation with Sensors.  
 3. The differential travel is adjustable within a range between 1% and 20% of the rated sensing distance if the E2C-CR5B is used.  
 4. The built-in Relay is the G2R-114P-V-VS with an operating voltage of 12V.

### (9) EFFECTS OF SURROUNDING METAL

When mounting the E2C within a metal panel, ensure that the clearances given in the following table are maintained.



Model	d	D	m
E2C-CR5B	2	6	1.5
E2C-CR8	0 (3.5)	0	2.4
E2C-X1A	0 (5)	0	3
E2C-C1A	0 (5.4)	0	3
E2C-X1R5A	0 (8)	0	4.5
E2C-X2A	0 (12)	0	6
E2C-X5A	0 (18)	0	15
E2C-X10A	0 (30)	0	30
E2C-C20MA	25	120	40

Note: Figures in parentheses indicate diameters of shielded models.

### (10) MUTUAL INTERFERENCE

When mounting more than two E2Cs face to face or side by side, ensure that the minimum distances given in the following table are maintained. Except for the E2C-C20MA mutual interference can be prevented with the setting of the cable length selector of each model. This, however, change the ratings may not be ensured at some temperatures or sensing distances. Be sure that the Sensors operate normally after cable length change.

Model	A	B
E2C-CR5B	20	15
E2C-CR8	20	15
E2C-X1A	20	15
E2C-C1A	20	15
E2C-X1R5A	20	15
E2C-X2A	30	20
E2C-X5A	50	35
E2C-X10A	100	70
E2C-C20MA	300	200

Note: The above values are possible with the differential travel of each model set to 5%.

### Suitability for Use

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

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