

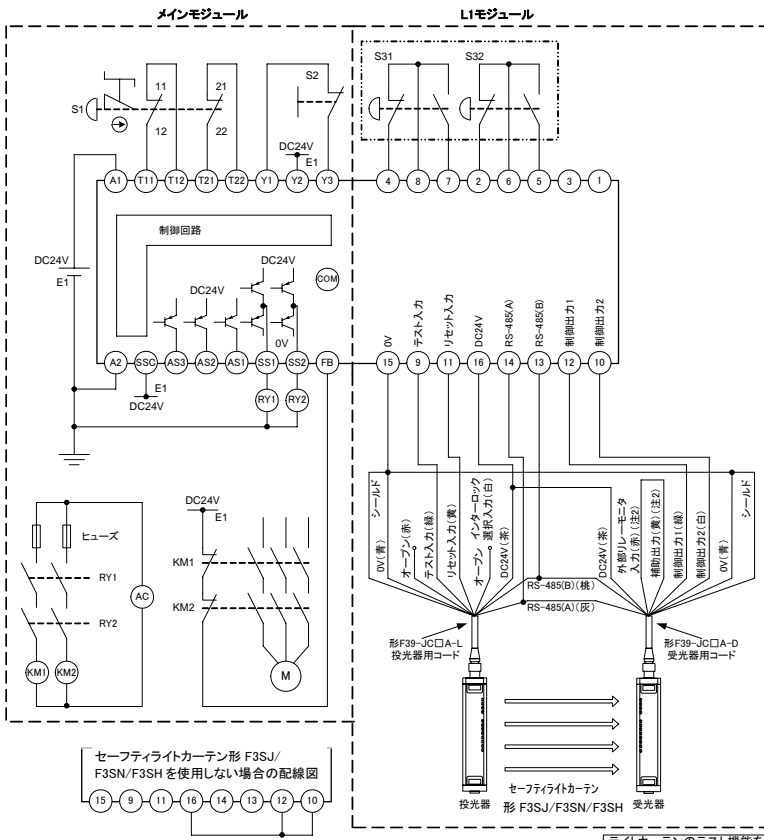


■ 定格・性能 (F3SX-EL1)

項目	定格・性能	
定格電源電圧	DC24V±10% リップル(p-p)10%以下	
電源投入後立ち上がり時間	5秒以下	
制御回路の保護	出力負荷短絡保護、電源逆接続保護(注1)	
過電圧カテゴリ (IEC60664-1)	II	
絶縁抵抗	リード線一括ケース外部間 100MΩ以上 (DC500V メガにて)	
耐電圧	リード線一括ケース外部間 AC2200V 50/60Hz 1min.	
周囲温度	動作時:-10~+50°C (ただし、氷結、結露なきこと。) 保存時:-30~+70°C (ただし、氷結、結露なきこと。)	
周囲湿度	動作時・保存時:各 35~85%RH (ただし、氷結、結露なきこと。)	
耐振動	10~55Hz 複振幅 0.7mm X,Y,Z 各方向 20倍引(通電)	
耐衝撃	100m/s <sup>2</sup> X,Y,Z 各方向 1,000回(通電)	
ケース材質	ガラス繊維強化ポリアミド 66(PA-66-FR)	
保護構造	端子台:IP20、本体:IP40(IEC60529)	
入力	非常停止入力	ON:DC15~24V±10% OFF:オープンあるいは、0~DC5V以下
	リセット入力	内部インピーダンス:約 5kΩ
	フィードバック入力	
	補助入力	
DC半導体出力	DC半導体安全出力	PNPトランジスタ出力 負荷電流 300mA以下(抵抗負荷/誘導負荷)(注2) 残留電圧(オン時):2V以下(注3) 残留電圧(オフ時):0.1V以下 もれ電流(オフ時):0.1mA以下 許容容量負荷:1μF以下 出力端子-負荷間許容配線抵抗:4Ω以下
	補助半導体出力	PNPトランジスタ出力 負荷電流:25mA以下、残留電圧:2V以下(注3)
安全カテゴリ、パフォーマンスレベル(PL) (EN ISO13849-1)	カテゴリ4, PL e	
安全度水準(IEC61508)	SIL3	
定格電流	300mA以下(入出力などの接続機器消費電流を除く)	
応答時間	DC半導体安全出力(SS1, SS2端子)	ON→OFF:25ms以下
	安全出力モニタ(AS1端子)	OFF→ON:105ms以下
質量	約 0.3kg(本体のみ)	
外形	2スロット:45(W)×111(H)×113(D)	
接続可能な入力機器	非常停止スイッチ(1ch, 2ch 共用) 両手押しボタンスイッチ セーフティライクカーテン	

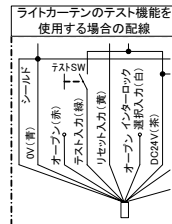
(注1) 本保護機能が作動した場合は、電源再投入にて復帰してください。  
(注2) 誘導負荷には、負荷に並列にダイオードなどのサージアップソーバを接続してください。  
(注3) コード延長による電圧降下を除く。

■ 配線例



- S1 : 非常停止スイッチ(直接開路動作接点)(形A165E、形A22E) ⊕  
 S2 : リセットスイッチ  
 S31, S32 : 両手押しボタンスイッチ  
 KM1, KM2 : マグネット・コンタクタ  
 RY1, RY2 : リレー  
 M : 3相モータ  
 E1 : DC24V電源(形S82K)

注1. 上記配線図はカテゴリ4相当になります。  
 注2. 補助出力が標準設定(遮光時ON動作)となっている場合の接続例です。  
 標準設定以外の動作の場合は形F3SJ/F3SN/F3SH個別カタログまたは取扱説明書を参照下さい。  
 注3. 上記配線例の停止カテゴリ(EN60204-1)は0になります。



■ LED表示

表示	色	名称	機能		
PW	緑	電源表示灯	通電しているときに点灯します。		
ER	赤	エラー表示灯	エラーが発生したときに、点灯または点滅します。 点灯:非常停止入力間で同期がとれていない 1 回点滅:非常停止入力間が短絡・配線ミス 2 回点滅:非常停止入力回路が故障・配線ミス 3 回点滅:Y1, Y2, Y3端子の配線ミス・断線 4 回点滅:DC半導体安全出力の短絡・配線ミス、DC半導体安全出力回路の故障 5 回点滅:リレー出力モジュールがないので、このエラーは発生しません 6 回点滅:外部機器からのフィードバック信号の異常 常時点滅:ノイズの影響、F3SX内部回路の故障		
			RS	リセット入力表示灯	次の場合に点灯します。 ・オートリセット時:Y3端子が入力ONのとき ・マニュアルリセット時:Y2端子が入力ONのとき
			LK	インターロック表示灯	インターロック状態のときに点灯します。
			T1	T12入力表示灯	T12端子が入力ONのときに点灯します。
			T2	T22入力表示灯	T22端子が入力ONのときに点灯します。
EN	緑	安全出力ON表示灯	安全出力がONのときに点灯します。		
	赤	安全出力OFF表示灯	安全出力がOFFのときに点灯します。		

■ LED表示

表示	色	名称	機能
ER1	赤	エラー表示灯	端子5または端子7入力異常時に、点灯または点滅します。 点灯:入力間で同期がとれていない 1 回点滅:入力間が短絡・配線ミス 2 回点滅:入力回路が故障・配線ミス
			端子12または端子10入力異常時に、点灯または点滅します。 点灯:入力間で同期がとれていない 1 回点滅:入力間が短絡・配線ミス 2 回点滅:入力回路が故障・配線ミス
D1	緑	端子5入力表示灯	端子5入力時に点灯します。
D2	緑	端子7入力表示灯	端子7入力時に点灯します。
D3	緑	端子12入力表示灯	端子12入力時に点灯します。
D4	緑	端子10入力表示灯	端子10入力時に点灯します。

■ エラー表示と対策

F3SXがエラーを検知した場合、ERの表示灯が点灯、または点滅しエラー内容を知らせます。下表に従って対策を実施してください。

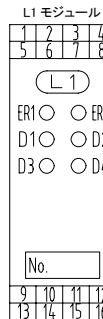
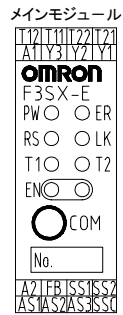
■ メインモジュール

ER表示灯の動作	内容	原因	対策
点灯	非常停止スイッチの入力同期エラー	非常停止スイッチの接点不良。 非常停止スイッチとの配線が正しくない。	非常停止スイッチとの配線が正しいか確認する。
1回点滅	非常停止スイッチ入力間の短絡・配線異常	非常停止スイッチの配線がショートした。	非常停止スイッチ、または配線が正しいか確認する。
2回点滅	非常停止スイッチ入力端子回路の異常	非常停止スイッチ入力回路の故障。 過大なノイズの影響を受けている。	F3SXを交換する。 F3SX周辺のノイズ環境を確認する。
3回点滅	リセット入力端子の異常	リセット入力端子の配線が正しくない。 リセット入力端子の配線が断線・ショートした。	リセット入力端子の配線が正しいか確認する。 リセット入力端子の配線が正しいか確認する。
4回点滅	DC半導体安全出力端子の異常	負荷(外部機器)の故障。 負荷(外部機器)との配線が正しくない。 DC半導体安全出力回路の異常。	負荷(外部機器)を交換する。 負荷(外部機器)との配線が正しいか確認する。 F3SXを交換する。
5回点滅	リレー出力端子の異常	リレー出力モジュールがないので、このエラーは発生しません。	
6回点滅	フィードバック入力端子の異常	コンタクタなどの外部機器との配線が正しくない。 コンタクタなどの外部機器の故障。	コンタクタなどの外部機器との配線が正しいか確認する。 コンタクタなどの外部機器を交換する。
常時点滅	ノイズ、またはF3SXの故障	過大なノイズの影響を受けている。 F3SXの内部回路が故障した。	F3SX周辺のノイズ環境を確認する。 F3SXを交換する。

■ L1モジュール

ER1表示灯は1系統側のエラー、ER2表示灯は2系統側のエラーを表します。

ER1/ER2表示灯の動作	内容	原因	対策
点灯	入力機器の入力同期エラー	入力機器の接点不良。入力機器との配線が正しくない。	入力機器、または配線が正しいか確認する。
1回点滅	入力機器の入力間の短絡・配線異常	入力機器の配線がショートした。	入力機器との配線が正しいか確認する。
2回点滅	入力機器の入力端子回路の異常	過大なノイズの影響を受けている。 入力機器入力回路の故障。	F3SX周辺のノイズ環境を確認する。 F3SXを交換する。







# Model F3SX-EL1

## Safety controller

### INSTRUCTION SHEET

Please read and understand this instruction sheet before storing, installing, programming, operating, maintaining, or disposing of the products. Please consult your OMRON representative if you have any questions or comments. Please refer to the F3SX User's Manual for detailed instructions on usage.

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It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

### DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

### ERRORS AND OMISSIONS

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

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### Precautions on Safety

#### Meanings of Signal Words



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant physical damage.



Indicates a potentially hazardous situation which, if not avoided, will occasionally result in minor or moderate injury, or result in physical damage to property.

#### Meanings of Alert Symbols



Indicates prohibited actions.



Indicates mandatory actions.

#### Alert Statements



DO not disassemble, modify, or attempt to repair the F3SX controller. Doing so may damage the original safety functions.

DO not operate the F3SX controller in a hazardous environment, such as an environment that contains flammable or explosive gas. Doing so may cause fire or explosion by electric arc generated in the internal relays or externally connected electromagnetic switches.

DO not connect the F3SX power input with a DC power supply or AC power supply exceeding the rated voltage. Also do not make reverse connection for the polarity of power supply. Doing either of these may cause breakdown of device and/or danger such as an electric shock.

DO not use the F3SX's communication functions for the purpose of configuring a safety system. Doing so may cause serious danger if any trouble occurs with the wiring or programming of the programmable controller.

DO not use the auxiliary input terminals (start command input) for connection with a safety input device for the purpose of configuring a safety system. Doing so may cause serious injury to humans when a trouble occurs with F3SX or the peripheral devices.

Apply neither of a voltage exceeding the rated nor an AC power supply across the auxiliary input terminals (start command input). Doing either of these may cause breakdown of device and/or danger such as an electric shock.

The auxiliary solid-state output (at the AS1, AS2 and AS3 terminals) is not a safety output. Do not use it for the purpose of configuring a safety system. Doing so may cause serious injury to humans when a trouble occurs with F3SX or the peripheral devices.

The external indicator output is not a safety output. Do not use it for the purpose other than indication. (N module built in types)

DC solid state safety output; Do not short-circuit the output lines to the 24V DC line. Doing so will make the output always ON and dangerous. Also, ground the 0V line of the power source so that the output does not become ON when the output line is grounded. (E module built in types)

The single-beam safety sensor input module (B1 module) of F3SX is for the exclusive use with the OMRON Model E3FS-10B4 (type-2). Be sure to avoid connecting the module to the single-beam safety sensor other than the specified for the exclusive use. (B1 module built in types)

If the mode selection input line of the single-beam safety sensor receiver is connected to 0V, the output turns ON when light is interrupted (Dark ON), which no longer configures the safety system. Ensure connection of the mode selection input line to 24V DC to make the sensor output ON when light is incident (Light ON). (B1 module built in types)

Never use with a load in excess of the trip capacity (contact voltage, contact current). Doing so may damage the output circuit and cutoff may not be possible.

When transferring a F3SX product to another user, be sure to attach this User's Manual.

When this product is used in a safety system, a "Responsible Person" must strictly conform to the standards, legislations and regulations of the country and the local government under which the system is operated.

A "Responsible Person" who is well aware of and familiar with the machine must implement the installation of the F3SX and confirmation thereafter. And the users must have thorough understanding about the relevant installation requirements, safe distances, control devices and the functions before starting operation.

For the inspection and/or maintenance of the F3SX, a "Responsible Person" must confirm that the work has been properly performed.

In order to prevent hazardous situation, a "Responsible Person" must implement the inspections according to this User's Manual at least once for every six months. Failure to do so may lead to an accident including a serious injury to humans.

Whenever the F3SX does not operate properly, the user shall stop the machine immediately and report it to the "Responsible Person".

In order for F3SX to satisfy EN60204-1, IEC61496-1 and UL508, have the DC power unit comply with all of the following requirements.

- Voltage within the rated (24V DC  $\pm$  10%).
- Do not share the power source with other devices or machines. When the power source is shared by multiple devices, consider margins for the total rated current.
- Compliant with the EMC Directive, for Industrial environments.
- Double or reinforced insulation between the primary and secondary circuits.
- Automatic recovery of over-current protection characteristics (voltage drop).
- 20ms or over of the output hold time.
- Satisfies the output characteristics requirements of a class 2 circuit or equivalent limited energy circuit, as stipulated in UL508.
- Compliant with the laws and standards in relation to EMC and other electric device safety in the country or area where this unit is used. (Example: EMC Directive and Low Voltage Directive in EU.)

When using a commercialized switching regulator, be sure to ground FG (frame ground terminal). (If not grounded, it may cause erroneous operations due to the switching noises.)

Use appropriate control devices to materialize the safety functions. Failure to do so may cause deterioration in the safety performances.

Wiring must be done while the power is turned OFF either for F3SX or the devices connected with it. Doing it with the power ON may cause an electric shock. And external devices in connection with this product may behave in an unexpected way.

Ensure that the connections are made properly at the input and output terminals. Failure to ensure this may cause an electric shock or damage the safety functions.

Ensure that sufficient attention is given so that shared causes of faults do not cause the redundant safety circuit to become ineffective.

Set up a protective structure around the applicable machines so that nobody can reach the hazardous area of the machines without passing through the detection zone. If any works should be carried out in such hazardous area, set the sensors that always detect whole or a part of human bodies. Failure to do so causes the detection errors of human body and will lead to a serious injury.

Measure the maximum stop time with the actual machine configurations and periodically confirm that the stop time remains unchanged.

Never fail to secure the safety distances to the hazardous areas around the machine.

The reset switch must be installed in a place where the entire dangerous zone can be viewed, and in a way that the switch cannot be operated from the dangerous zone.

In order to maintain the safety functions, put the product in the state of output-OFF (the emergency-stop state) once every 24 hours.

Do not use F3SX for the machines that cannot be stopped immediately by the electric control at an emergency. Such machines cannot stop before the human body reaches the hazardous area and will cause a serious injury.

With regard to the relay output, install a fuse in serial with the output contacts. (Relay output module built in types)

Be sure to align the devices so as to prevent mutual interference when using multiple safety light curtains, multi-beam safety sensors or single-beam safety sensors. Failure to do so may cause non-detectable conditions and a serious injury to humans.

Regarding setting to F3SX by using the function set-up software for model F3SX (Model F3SXCD , sold separately), keep the set contents in the history. (Configurable types)

After changing any settings to F3SX by using the function set-up software for model F3SX (Model F3SXCD sold separately), be sure to carry out the "Function test" and keep the test results in the history. (Configurable types)

DC solid-state safety output; Be sure to configure the safety system by using two channels. Only with one channel to be used, the safety functions of the system will be degraded. It may cause serious injury to humans when a trouble occurs. (E module built in types)

DC solid-state safety output; Connect a load across the output terminal and the 0V line (PNP output). If it is connected between the output terminal and the 24V DC line by mistake, the output may turn ON when an emergency-stop occurs and cause a dangerous situation. (E module built in types)

### CAUTION

The safety category is determined by the entire safety control system. Design and use it in accordance with all the related standards. Consultation with an independent certification organization is recommended.

The life duration of the relays varies depending on the switching conditions or loads, etc. Use the relays within an appropriate switching times, after confirming the limit of switching times with the actual devices under the actual conditions.

If the DIN rail is too short for the width of F3SX, the product may drop out of the rail by vibration. Use end plate (Model PFP-M, sold separately), to fix F3SX on the DIN rail where necessary. Use F3SX in an enclosure rated at least IP54 (IEC60529).

For ventilation, allow for 5mm or more on both sides of the F3SX and 50mm or more above and beneath.

Stranded wire should be processed with insulation-covered bar terminal (DIN46228-4 standard compatible type) at its ends before using for connection. Conforming wire (when using recommended bar terminals): 0.34 to 1.5mm<sup>2</sup> AWG22 to 16

Be careful not to catch a finger in the connector when installing it.

Connect firmly at the time of main body mounting and connect the cable connectors.

Allow some leeway for the wires and do not tighten the wires when wiring connection cables to F3SX, and confirm that any cable may not block the movements of workers or objects.

For the external indicator, use a filament-type lamp for the externally connected indicator. With an LED type indicator, the perfect detection of a trouble is not available. (N module built in types)

### Precautions for Safe Use

Please observe the following precautions for safe use of the products.

- (1) Read this manual thoroughly to understand before using the product.
- (2) Loads must satisfy all the conditions below:
  - Are not short-circuited.
  - Are not provided with the voltage higher than the rating.
  - Are not used with current higher than the rating.
- (3) Provide the control circuit (24V DC circuit) of F3SX with double or reinforced insulation for protection from an electric shock.
- (4) F3SX belongs to the over-voltage category II. Connect F3SX to the power distribution system of the over-voltage category II.
- (5) Ground the minus terminal of 24V DC for the D-class earthing (through the earthing resistance of 100Ω max.).
- (6) Put the product in the state of output-OFF (the emergency-stop state) once every 24 hours.
- (7) Do not disassemble, repair or modify F3SX.
- (8) Be sure to dispose of the F3SX as industrial waste.

### Precautions for Correct Use

Please observe the following precautions to prevent operation failure, malfunctions, or undesirable effects on product performance.

- (1) Installation environment:
  - Do not use F3SX at altitudes over 1,000 meters.
  - Do not install the F3SX in the following environments:
    - Areas with high-humidity where condensation is likely to occur;
    - In the atmosphere with smoke or microparticles which may cause quality deterioration;
    - In the atmosphere of corrosive, inflammable or explosive gases;
    - Areas exposed to vibration or shock levels higher than specification provisions;
    - Areas where the product may come in direct contact with water, oil, chemicals;
  - Do not use radio equipment, such as cellular phones, walkie-talkies or transceivers which generate radio waves, near the F3SX.
  - Protect the output circuit with a surge absorber when an inductive load is connected to the output.
  - For ventilation and wiring, allow for 5mm on both sides of the F3SX, and 50mm or more above and beneath.
- (2) Wiring and mounting
  - Do not operate the control system until 5 seconds or more after turning ON the power of the F3SX.
  - Do not have the input/output lines, such as that for sensor, share the same conduit with the high voltage or power electric lines.
  - When replacing the metal connectors with other types such as resin connectors, use ones in the structure with the protection grade IP54 or higher.
  - Wire correctly after confirming the signal names of all the terminals.
- (3) Maintenance
  - When cleaning, avoid using thinner, benzene or acetone.
- (4) Standards
  - The safety category is determined by the entire safety control system. Design and use it in accordance with all the related standards. Consultation with an independent certification organization is recommended.
  - The customer is requested to make compliant with the applicable standards for the entire system.
- (5) This is a class A product. In residential areas it may cause radio interference, in which case the Responsible Person may be required to take adequate measures to reduce interference.

### Control Devices to Be Connected

The following signal words are used in this instruction sheet.



In order to maintain the total safety functions, use appropriate device for connection with the product. Failure to do so may cause degradation of the safety functions.

Control device	Requirements
Emergency-stop switch	Use the switch of positive opening operation complying with IEC/EN60947-5-1. Also, use the parts having been approved by the certification body. Use the door interlock switch satisfying the required safety category. Use the switch compatible with the load of small current (24V DC, 5mA).
Door interlock switch	Use switch of 1NC/1NO type complying with IEC/EN60947-5-1. Place two-hand control switch according to the requirements of EN574. Use the switch compatible with the load of small current (24V DC, 5mA).
Two-hand control switch	Use switch of 1NC/1NO type complying with IEC/EN60947-5-1. Place two-hand control switch according to the requirements of EN574. Use the switch compatible with the load of small current (24V DC, 5mA).
Light curtain	Use OMRON Model F3SJJ/F3SN/F3SH series manufactured.
Single-beam safety sensor	Use OMRON Model E3FS-10B4 (Type 2).
Relay	Use those with forcibly guided (linked) contacts or those conforming to EN50205. If connecting the NC contact of an electromagnetic breaker without the forcibly guided (linked) contacts to the feedback/reset input line, inability in declinator contact of such electromagnetic breaker cannot be found out. Use those having been approved by the certification body. The feedback contacts should be compatible with the load of small current (24V DC, 5mA).

### Suitability for Use

### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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### SUITABILITY FOR USE

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this instruction sheet.

Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations. Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

### CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons.



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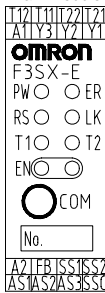
OMRON EUROPE B.V.  
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THE NETHERLANDS  
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■ Rating and Performance

Item	Rating and Performance	
Rated power voltage	24V DC±10% (ripple p-p 10% max)	
Rise time at turning power on	5 seconds or less	
Protection for control circuit	Protection from short-circuiting of output load, and protection from reverse connection of power supply. (Note 1)	
Over-voltage category (IEC60664-1)	II	
Insulation resistance	Collective lead wire from all terminals - external enclosure: 100MΩ or more (by 500V DC megger)	
Withstand voltage	Collective lead wire from all terminals - external enclosure: 2200V AC, 50/60Hz for 1 min.	
Ambient temperature	Operating: -10 to +50°C (not freezing or condensation) Storage: -30 to +70°C (no freezing or condensation)	
Ambient humidity	Operating and storage: 35 to 85%RH each (no freezing or condensation)	
Vibration resistance	10 to 55Hz double amplitude of 0.7mm each in X, Y and Z direction, 20 sweeps (with power on)	
Shock resistance	100m/s <sup>2</sup> each in X, Y and Z direction, 1,000 times (with power on)	
Enclosure materials	Glass fiber reinforced polyamide 66 (PA-66-FR)	
Protection structure	Terminal block: IP20, Main body: IP40 (IEC60529)	
Input	Emergency-stop input	ON : 15 to 24V DC±10%
	Reset input	OFF : Open or 0 to 5V DC
	Feedback input	Internal impedance: Approximately 5kΩ
	Auxiliary input	
DC solid-state output	Safety output	PNP transistor output Load current 300mA max (resistive load/inductive load) (Note 2) Residual voltage (for ON) : 2V max (Note 3) Residual voltage (for OFF) : 0.1V max Leakage current (for OFF) : 0.1mA max Permissible capacity load : 1 μF max Allowable wiring resistance between output terminal and load : 4 Ω max
	Auxiliary solid-state output	PNP transistor output Load current : 25mA max , Residual voltage : 2V max (Note 3)
Category, Performance level (PL) (EN ISO13849-1)	Cat.4, PL e	
Safety integrity level (IEC61508)	SIL3	
Rated current	300mA or less (except current consumption for the connected input/output devices)	
Response time	DC solid-state safety output (SS1, SS2 terminal)	ON→OFF : 25 ms or less
	Safety output monitor (AS1 terminal)	OFF→ON : 105 ms or less
Weight	Approximately 0.3kg (main body only)	
External shape	2 slots : 45(W) × 111(H) × 113(D)	
Connectable input devices	Emergency-stop switch (common to Ch.1 and Ch.2)	
	Two-hand control switch	
	Safety light curtain	

(Note 1) When this protection function operates, recover by turning the main power ON again.  
(Note 2) Insert a surge absorber such as diode in parallel to the inductive load.  
(Note 3) Not including voltage drops in the extended wire.

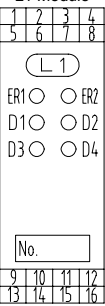
Main Module



■ LED Indicator

Indication	Color	Name	Functions
PW	Green	Power indicator	Lights up while power is ON.
ER	Red	Error indicator	Lights up or flashes when an error occurs. Lighting up: No synchronization between emergency-stop inputs. 1-time flashing : Short-circuiting or mis-wiring between emergency-stop inputs. 2-time flashing : Trouble or mis-wiring around emergency-stop input circuit. 3-time flashing : Mis-wiring or break around Y1, Y2 or Y3 terminal. 4-time flashing : Trouble in DC solid-state safety output or around the circuit for DC solid-state safety output. 5-time flashing : This error does not occur because there is no relay output module. 6-time flashing : Error in feedback signals from an external device. Continuously flashing : Affected by noises or trouble around the internal circuit of F3SX.
RS	Green	Reset input indicator	Lights up at the time of: • Auto resetting: Y3 terminal input is ON. • Manual resetting: Y2 terminal input is ON.
LK	Yellow	Interlock indicator	Lights up in interlock states.
T1	Green	T12 input indicator	Lights up when input is ON at T12 terminal.
T2	Green	T22 input indicator	Lights up when input is ON at T22 terminal.
EN	Green	Safety output ON indicator	Lights up when safety output is ON.
	Red	Safety output OFF indicator	Lights up when safety output is OFF.

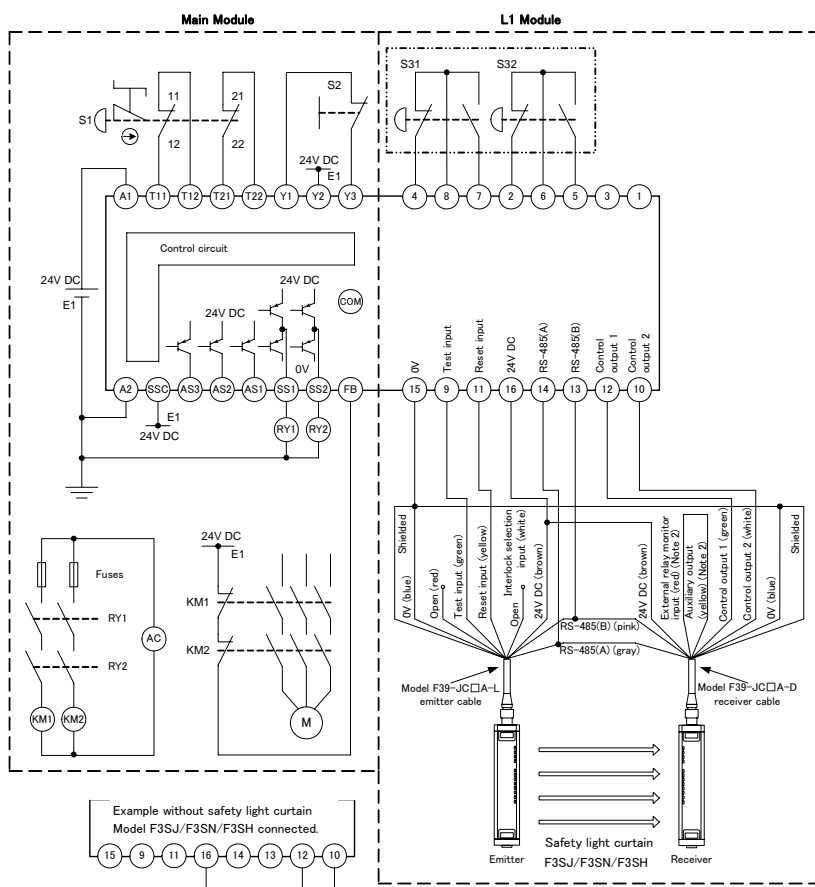
L1 Module



(LED Indicator

Indication	Color	Name	Functions
ER1	Red	Error indicator	Lights up or flashes when Terminal 5 or Terminal 7 input error occurs. Light-up : Not synchronized between two terminal inputs 1 flash : Short circuit or wrong wiring between two terminal inputs 2 flashes : Failure or wrong wiring of input circuit
ER2	Red	Error indicator	Lights up or flashes when Terminal 12 or Terminal 10 input error occurs. Light-up : Not synchronized between two terminal inputs 1 flash : Short circuit or wrong wiring between two terminal inputs 2 flashes : Failure or wrong wiring of input circuit
D1	Green	Terminal 5 input indicator	Lights up for Terminal 5 input.
D2	Green	Terminal 7 input indicator	Lights up for Terminal 7 input.
D3	Green	Terminal 12 input indicator	Lights up for Terminal 12 input.
D4	Green	Terminal 10 input indicator	Lights up for Terminal 10 input.

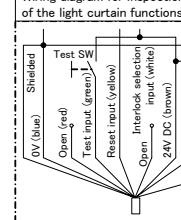
■ Example of wiring



- S1 : Emergency-stop switch (positive opening contacts) (Model A165E, Model A22E) Ⓢ
- S2 : Reset switch
- S31, S32 : Two-hand control switch
- KM1, KM2 : Magnetic contactor
- RY1, RY2 : Relay
- M : 3 phase motor
- E1 : 24V DC power source (Model S82K)

Note 1 : Example of wiring above corresponds to the Category 4.  
Note 2 : Example when the auxiliary output is of standard setting (ON when light interrupted).  
For other than standard setting, refer to the Catalog or User's Manual of F3SJ/F3SN/F3SH  
Note 3 : Example of wiring above corresponds to the Stop Category (EN60204-1) 0.

Wiring diagram for inspection of the light curtain functions.



Signal name	Terminal name	Operations	Wiring when not used	
Auxiliary solid-state output	Safety output monitor	AS1	Outputs signal that is synchronous and in the same logics as those of the safety output.	Open
	Ready output	AS2	When F3SX CPU has been initialized and the input and output have turned into normally controllable state, the output is turning ON. The output is OFF when the emergency-stop switch, connected to the main module, is pressed or the F3SX is lock-out. This output is also turning OFF unlike a Standby output when either of input apparatus turns OFF.	Open
	Standby output	AS3	When F3SX CPU has been initialized and the input and output have turned into normally controllable state, the output is turning ON. The output is OFF when the emergency-stop switch, connected to the main module, is pressed or the F3SX is lock-out.	Open
Feedback input	FB	In order to monitor the status of external devices, feeds back the input signal that is logically reversal to the DC solid-state safety output, such as the NC contact of the external contactor. Meanwhile monitoring whether the feedback input signal and DC solid-state safety output are synchronous, the device is brought in the lock-out state when they do not synchronize or the feedback signal is not input during the monitoring time.		
Start command input	SSC	Inputs the start command received from the host side. Turns the safety output ON when the start command input and input signal of the connected device are both ON.	Connect directly to the A1 terminal.	

■ Error indications and measures to be taken

When F3SX detects an error, indicator of ER lights up, or flashes to notify the error contents. Take appropriate measures according to the table below.

■ Main module

ER indication	Error	Assumed causes	Measures to be taken
Lighting up	Synchronization error of emergency-stop switch inputs.	Defects in emergency-stop switch contacts. Or improper wiring with emergency-stop switch.	Confirm emergency-stop switch or its wiring.
1-time flashing	Short-circuiting or wiring error among emergency-stop switch inputs.	Short-circuiting around emergency-stop switch wiring.	Confirm wiring with emergency-stop switch.
2-time flashing	Error around circuit of emergency-stop switch terminal.	Trouble with emergency-stop switch input circuit. Affected by noises of excess level.	Replace F3SX. Confirm noise environment surrounding F3SX.
3-time flashing	Error around reset input terminal.	Improper wiring with reset input terminal. Short-circuiting or wire break around reset input terminal.	Confirm wiring with reset input terminal.
4-time flashing	Error around DC solid-state safety output terminal.	Trouble with the load (external device). Improper wiring with the load (external device). Trouble with DC solid-state safety output circuit.	Replace the load (external device). Confirm wiring with the load (external device). Replace F3SX.
5-time flashing	Error around relay output terminal.	This error does not occur because there is no relay output module.	
6-time flashing	Error around feedback input terminal.	Improper wiring with external device such as contactor. Trouble with external device such as contactor.	Confirm wiring with external device such as contactor. Replace the external device such as contactor.
Continuously flashing	Disturbance by noises or trouble with F3SX.	Affected by noises of excess level. Trouble with F3SX internal circuit.	Confirm noise environment surrounding F3SX. Replace F3SX.

■ L1 module

ER1/ER2 indication represents error occurring in the Ch.1, while ER2 indication represents error occurring in the Ch.2 side.

ER1/ER2 indication	Error	Assumed causes	Measures to be taken
Lighting up	Synchronization error around inputs of input device.	Defects in input device contacts. Or improper wiring with input device.	Confirm input device or its wiring.
1-time flashing	Short-circuiting or wiring error among input device.	Short-circuiting around input device.	Confirm wiring with input device.
2-time flashing	Error around input terminal circuit of input device.	Affected by noises of excess level. Trouble with input circuit of input device.	Confirm noise environment surrounding F3SX. Replace F3SX.